Pressure Switches

Product series DSA, DSB, DSC, DSD

For oil, fluid grease and grease For use in SKF centralized lubrication systems, hydraulic and compressed-air systems







SKF pressure switches monitor the pressure of a centralized lubrication system to assess and help to ensure its proper function. Important monitoring parameters in an intermittently operated centralized lubrication system with SKF MonoFlex single-line distributors are pressure buildup, pressure head, and pressure reduction.

In SKF CircOil circulating-oil lubrication systems, the pressure of the pipe system and thereby the function of the centralized lubrication system are monitored.

Depending on the design, SKF pressure switches can be used for oil, fluid greases of NLGI Grades 000, 00, and 0, and NLGI Grade 1-2 greases.

SKF pressure switches are available as NC contacts, NO-contacts, or changeover contacts and monitor:

- Function of a lubrication pump unit (pressure buildup and reduction)
- Function of a directional control valve (zoned centralized lubrication systems)
- Function of a filter (degree of contamination)
- Piping (leakproof closure, etc.)



Product group DSx

Overview

Product series DSA







Product series DSB



Product series DSC



Product series DSD















Product group DSx

Selection table

Product range								
Product series		Lubricant		Switching pressure range	Electrical limit values	Temperature range	Contact type / signal output	Page
	Oil	Fluid grease	Grease	[bar]		[°C]		
DSA	•	•		1-30	250 V AC / 30 V DC	+10 to 60	Mechanical	4
DSB			•	20 – 300	30 V AC / 36 V DC	-25 to +80	Mechanical	6
DSC	•	•		0-100	9 – 35 V DC	-10 to +80	Electronic	10
DSD	•	•		0.5 – 45	250 V AC / 36 V DC	-10 to +100	Mechanical	13

An important criterion for the proper function of a centralized lubrication system is the period of time between starting the lubrication pump unit or the directional control valve when filling the system and the time at which the pressure switch responds. Similarly, an important criterion of pressure relief of the centralized lubrication system is the time between switching off the device and achieving a minimum residual pressure. The control unit or the machine control unit evaluates the electrical signal from the pressure switch. This data can be used for purposes such as warning messages or switching the machine off.

SKF pressure switches are available in a wide range of versions. They can therefore be used in many applications and fields, for example in machine tools and printing machines and the wind, vehicle, steel and heavy industries.

DSA pressure switches:

- For oil, fluid grease, and oiled compressed air
- Reliable switching function using microswitches
- Changeover contact
- Available with DIN or M12x1 plug
- Any mounting position
- Gold-plated contacts
- Membrane material FKM (FPM)
- Used in SKF MonoFlex single-line systems

DSB pressure switches:

- For grease
- Adaptable to lubricant distributors of product series VR due to same hole pattern, same wall distance, and same connections (G1/4)
- Changeover contact
- Gold-plated contacts
- No grease bleeding at measuring point, as the pressure switch permits continuous lubricant flow without dead space
- Used in SKF MonoFlex single-line systems and SKF DuoFlex dual-line systems

DSC pressure switches:

- For oil and fluid grease
- Various pressure units selectable
- Dual output with digital display for pressure and switching point
- Used in SKF MonoFlex single-line systems

DSD pressure switches:

- For oil and fluid grease
- Cost-effective and space-saving
- Available as NO-contact, NC-contact or CO-contact
- Used in SKF MonoFlex single-line systems

! CAUTION

The important information on product usage located on the back cover applies to all systems described in this brochure.



During installation, ensure that both the pressure switch is attached and the connected piping are installed without stress.

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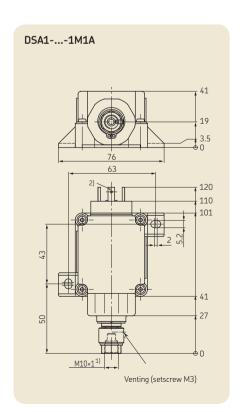


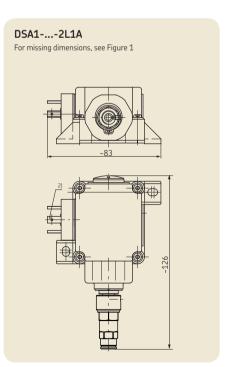


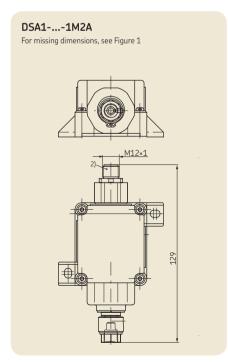
SKF pressure switches of the DSA series are inexpensive mechanical diaphragm pressure switches. The microswitch is designed as a changeover switch and can therefore be used as both a normally closed contact (NC) and a normally open contact (NO). They are available for rising and falling pressures from 1 to 30 bar and have non-adjustable increments.

The pressure cell containing the membrane and the pressure plunger is assembled with the microswitch in a compact plastic housing. The housing contains mounting feet so that the pressure switch can be mounted in any position. The electrical contacts of the microswitch are gold-plated. The membrane is made of FKM (FPM). The pressure switch housing is made of glass fiber-reinforced polyamide.

The electrical connection is established with an M12x1 circular plug or a DIN plug per DIN EN 175301-803A. Its position on the housing can be selected according to the specifics of the installation. The hydraulic connection is available as a plug connector or a solderless pipe union (DIN 3862) for pipes with diameters of 6 mm.

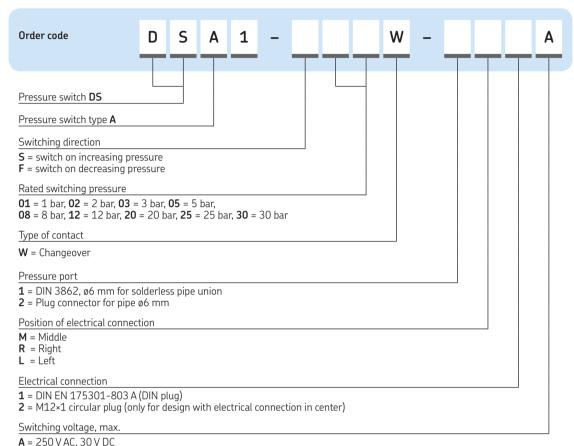






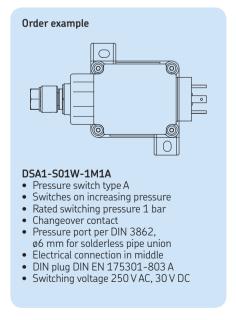
Pipe thread with counterbore for solderless pipe union, pipe ø 6
 For connector plugs per DIN EN 175301-803A and circular plugs, cable sockets must be ordered separately; see brochure 1-1730-EN.

Configurator



A = 230 V AC, 30 V DC

Technical data Rated switching pressure 1 to 30 bar Switching pressure tolerance 1 bar +0.3; 2 bar +0.5; 3 bar -0.5; 5 bar ±0.5; ≥8 bar +0.5/-1.5 Permissible operating pressure ¹) 45 bar Contact rating, max. 125 VA Switching voltage, max. 250 V AC / 30 V DC Switched current 2 mA min. / 300 mA max. Safety class IEC 61140 II Operating temperature +10 to 60 °C Type of contact Changeover Switching rate, max. 30 per min Mechanical service life 5 x 106 switching cycles Protection class (with cable box) IP 65 Housing material PA6 6GF30 Contact material / switch module AuAg25Pt6 Membrane material FKM (FPM) Lubricant Oil and fluid grease of NLGI Grades 000, 00, 0 Mounting position Any 1 A pressure regulating valve must be installed in the system to prevent operating pressure from exceeding the permissible level.















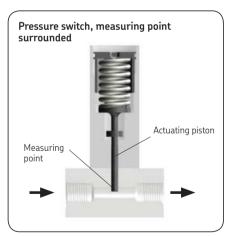
SKF pressure switches of product series DSB are mechanical piston pressure switches that are specially designed for use with NLGI Grade 1-2 greases. The location of the actuating piston inside the pressure switch housing helps to ensure a continuous exchange of grease around the measuring point (pressurization point between grease and actuating piston). This reliably prevents the same grease from being pressurized repeatedly, which could cause grease bleeding (separation of the soap skeleton of the grease from the stored oil). Pressure switches of product series DSB are designed for corrosivity category C3 or C5M per ISO 12944 and are certified by Germanischer Lloyd.

Design

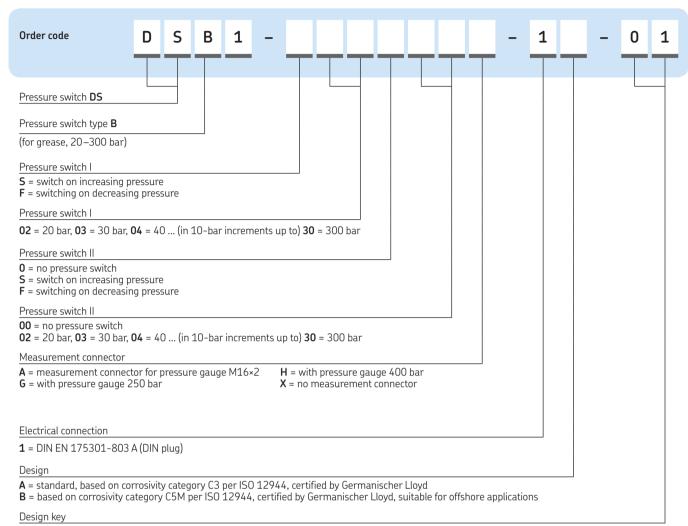
Based on the application, the pressure switch can be configured as a single or double design and with or without a measurement connector. The microswitch is designed as a changeover contact. This allows the circuitry to operate as an NC contact or NO-contact.

DSB pressure switches are available for rising and falling pressures from 20 to 300 bar in 10-bar increments. The pressure switch housing and the mounting rail are made of aluminum. The electrical contacts of the microswitch are gold-plated. The electrical connection is established via a DIN plug per DIN EN 175301-803A. The hydraulic connection is designed as a female thread $G^{1}/4$.

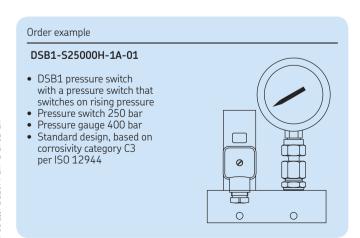
The fastening holes, wall distance, and hydraulic connections are identical with SKF MonoFlex single-line distributors of product series V.

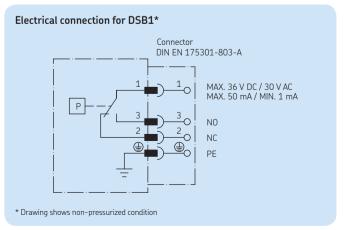


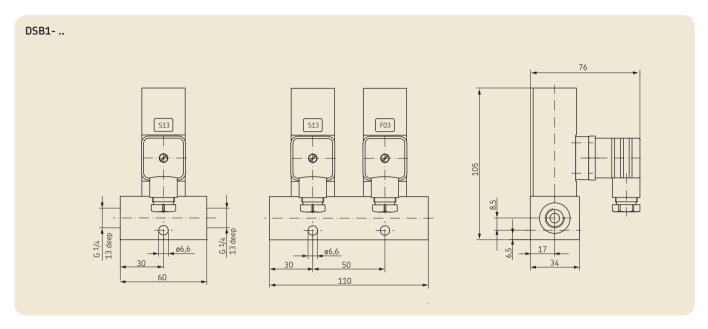
Configurator

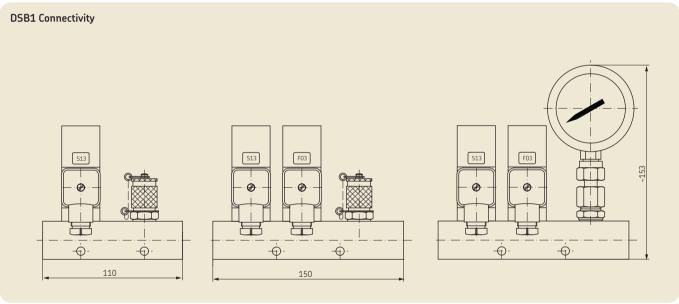


01 = basic design (with thread $G^{1/4}$)



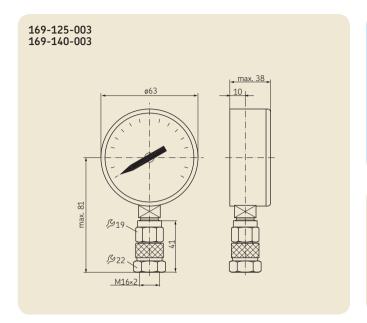




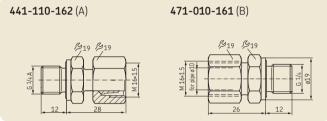


Technical data			
Switching pressure, max		Housing material	Silver alloy, hard gold plating DIN EN 175 301-803 A
Permissible operating pressure Breaking capacity, ohm load Operating voltage Operating current	Max. 1.2 VA Max. 30 V AC / 36 V DC Max. 50 mA, min. 1 mA	Certification	Germanischer Lloyd (GL) Greases of NLGI Grades 1 and 2
Operating temperature	Changeover 10 ⁵ switching cycles	Mounting position	Any

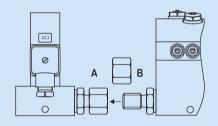
Accessories



	Order number	Figure
Test gauge 250 bar (with fitting for measurement connector)	169-125-003	6
Test gauge 400 bar (with fitting for measurement connector)	169-140-003	6
Threaded socket for pipe 10 mm (for connecting DSB1 and VR distributors)	471-010-161	7
Straight connector (for connecting DSB1 and VR distributors)	441-110-162	7

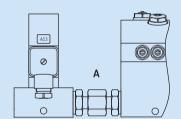


Straight connector 441-110-162 (A) and threaded socket 471-010-161 (B) for connecting DSB pressure switches and VR lubricant distributors



1st step:

Screw the straight connector (A) tight into the pressure switch. Remove the union nut from the threaded socket (B). Screw the threaded socket (B) tight into the VR lubricant distributor.



2nd step: Screw both components together tight using the union nut of the straight connector (A) of the pressure switch.

Spare parts

	Order number
Pressure gauge, 250 bar with fitting and sealing ring	169-125-000.U1
Pressure gauge, 400 bar with fitting and sealing ring	169-140-001.U1
Measurement connector	441-100-112
Connector socket	179-990-803



To obtain optimum performance from the pressure switch in a centralized lubrication system, the pressure switch must always be placed **before** the last distributor.



Product series DSC consists of electronic pressure switches with integrated digital display for relative pressure measurement. They are available in three different designs. They are used primarily for pressure monitoring; depending on the design, they can also assume control functions. Pressure switch points, pressure indication, and the switching logic can be configured and programmed easily.

The system pressure can be indicated in the pressure units bar, Psi and Mpa. Two independently programmable signal outputs can be used as normally open (NO) and normally closed (NC) contacts.



Product series DSC1 Design

DSC1 pressure switches are suitable for rising and falling pressure from 0 to 40 bar in 0.2-bar increments. Their housing is made of stainless steel and the control panel is made of polycarbonate. The values are shown by LEDs on a backlit, four-digit liquid crystal display. The electrical connection is established via an M12x1 plug connector (IP 65) and the hydraulic connection is established via a female thread of size G1/8. The DSC1 can operate in switching point, hysteresis, and window function modes and can be separately programmed for each output.

Features

- Encodable access protection
- Digital and analog output
- UL certification

Product series DSC2 Design

DSC2 pressure switches are suitable rising and falling pressures from 0 to 100 bar in 0.5-bar increments. Their housing is made of aluminum and stainless steel. The control panel is made of a polyester film. The display is a four-digit digital display that indicates switching with LEDs. The electrical connection is established via an M12x1 plug connector (IP 67) and the hydraulic connection is established via a female thread of size G1/4. The DSC2 can operate in switching point, hysteresis, and window function modes. The switching mode can be separately programmed for each output.



Features

- Diagnostic output based on the DESINA specification
- UL certification

Product series DSC3

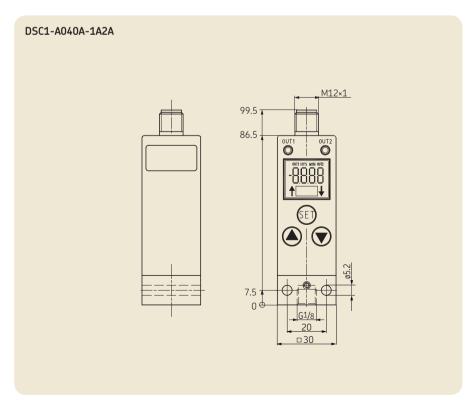
DSC3 pressure switches made of plastic are suitable for rising and falling pressures from 1 to 100 bar in 0.5-bar increments. They have a pivoted, four-digit digital display. The electrical connection is established via an M12x1 plug connector (IP 67) and the hydraulic connection is established via a T connector with two female threads of size $G^1/8$. This allows the DSC3 to be integrated ideally into a lubrication line. It can be operated in switching point or window function modes and can be separately programmed for each output.

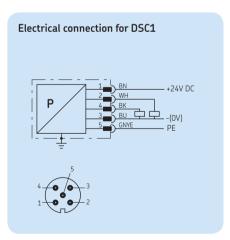
Features

- Programming lock to protect against unauthorized adjustment of the device
- Switching displayed using LEDs

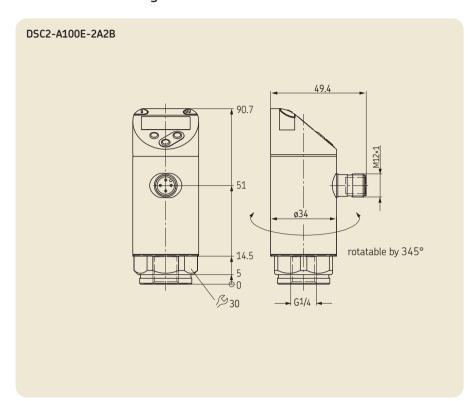
Technical data

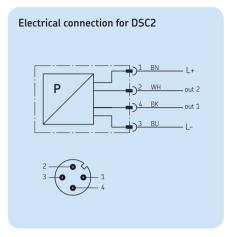
ated pressure range 1–40 bar in ermissible overpressure 100 bar urst pressure > 150 bar urst pressure > 150 bar urst pressure 100 +80 ° ibration resistance, max 10 g (5–500 ervice life 100×106 pre rotection class IP65 laterial Aluminum lounting position Any	300 bar > 650 bar C —25to +80 °C 0 Hz) 20 g (10–2000	300 bar > 500 bar -25 to +80°C Hz) 10 g (5-500 Hz)	
lectrical characteristics perating voltage	35 mA 0.15 A 2	9–35 V DC 35 mA 1.2 A 2 PNP transistor stages 4-pin G ¹ / ₈	



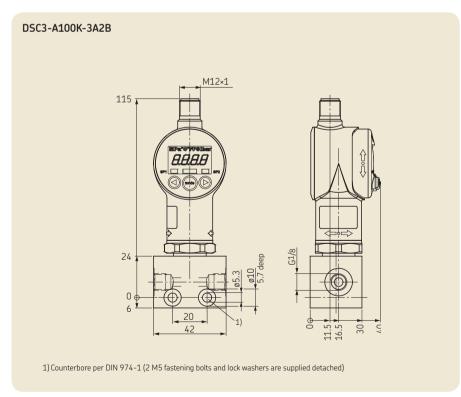


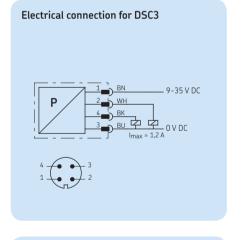
DSC1	DSC1 connector pin assignment			
Pin	Function	Wire color *)		
	(+) Output 2 (-) Output 1 PE using a customized rochure 1-1730-8	Brown (BN) White (WH) Blue (BU) Black (BK) Green/yellow (GR/YE) d cable with cable socket, EN.		





Pin	Function	Wire color *)		
1 2 3 4	(+) Output 2 (–) Output 1	Brown (BN) White (WH) Blue (BU) Black (BK)	_	
*) When using a customized cable with cable socket, see brochure 1-1730-EN.				





DSC3 connector pin assignment				
Pin	Function	Wire color *)		
1 2 3 4	(+) Output 2 (–) Output 1	Brown (BN) White (WH) Blue (BU) Black (BK)		
*) When using a customized cable with cable socket, see brochure 1-1730-EN.				







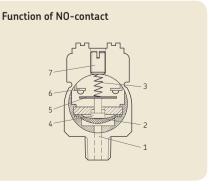


Product series DSD consists of mechanical diaphragm pressure switches. They are available as normally open (NO) or normally closed (NC) contacts for a pressure range from 0.5 to 45 bar with fixed increments. Their electrical contacts are silver-coated, the membranes are made of NBR, and the pressure switch housing is made of galvanized steel (Cr6-free). The electrical connection is established via screwed contacts, tab connectors, circular connectors, or rectangular plug connectors. The hydraulic connection is designed as a male thread M10x1 taper.

Function of NO-contact

The membrane (2) is pressurized through the pressure port (1). If the resulting pressure is greater than the preloaded spring force of the pressure spring (3), a pressure plunger (4) that carries the contact washer (5) moves to the opposing contact (6) and closes the circuit.

If the pressure is reduced by the amount of hysteresis, the switch opens again. On an NC contact, contacts are made in the opposite way.

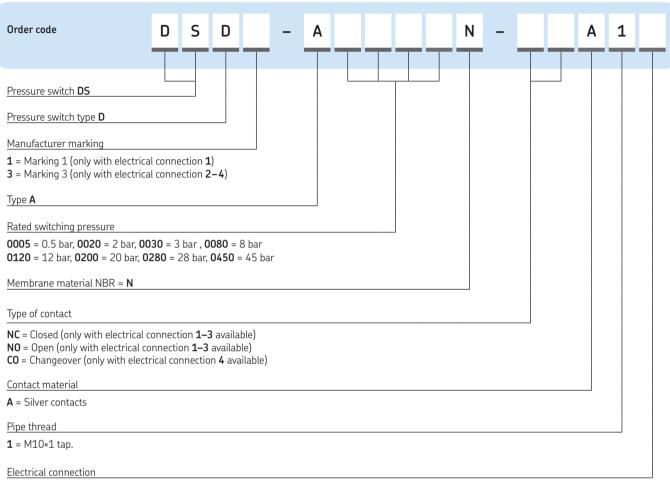


Technical data

Rated switching pressure	0.5 – 45 bar
Switching pressure tolerance for pressure switch ¹ with screwed contacts) 0.5 bar+0.3/-0.1; 2–8 bar±0.5; 12 bar+0.5/-1.5; 20 bar±1; 28 bar+2/-1; 45 bar±2
with tab connector/screwed contacts, circular and rectangular plug connector	0.5 bar±0.1; 2–3 bar±0.3; 8 bar±0.5; 12–20 bar±1; 28–45 bar±2
Max. permiss. operating pressure, static/dynamic	300 bar/150 bar
Max. contact rating for pressure switch with screwed contacts with tab connector/screwed contacts and circular connector with rectangular plug connector	. 18 VA
Max. switching voltage/switched current) for pressing with screwed contacts. with tab connector/screwed contacts and circular connector. with rectangular plug connector.	ure switch 36 V DC / 2.5 A 36 V DC / 0.5 A
Operating temperature for pressure switch with screwed contacts	
Type of contact for pressure switch with screwed contacts, circular and tab connector/screwed contacts with rectangular plug connector	
Max. Switching rate for pressure switch ³⁾ with screwed contacts with tab connector/screwed contacts and circular connector with rectangular pluq connector	60 cycles/min 5 (200) cycles/min
Mechanical service life	IP 65
Material Membrane material Housing material Contact material / switch module	Steel, galvanized, Cr6-free
Lubricant	
¹⁾ Tolerances at +20°C ²⁾ Resistive load ³⁾ Consider EMC measures at more than 5 cycles/min.	

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Configurator

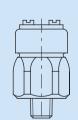


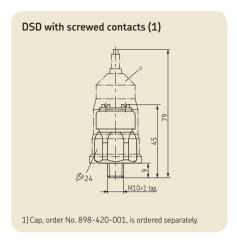
- 1 = Screwed contacts M3 2 = tab connector 6,3×0,8/screwed contacts M3
- 3 = circular connector M12×1
- 4 = rectangular plug connector DIN EN 175301-803-A (only as changeover (CO) available)

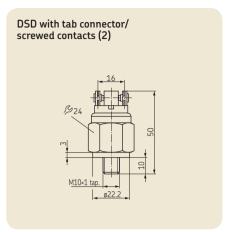
Order example

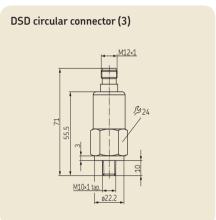
DSD1-A0005-N0A11

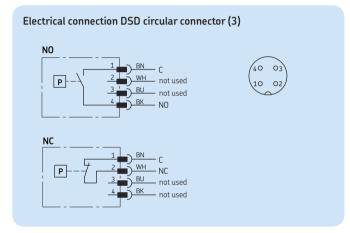
- Pressure switch type D
- Manufacturer marking 1
- Typ A
- Switching pressure 0.5 bar
- Membran material NBR
 NC-contact
- Pipe thread M10×1 tap.
- Electrical connection screwed contacts

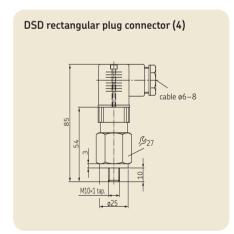


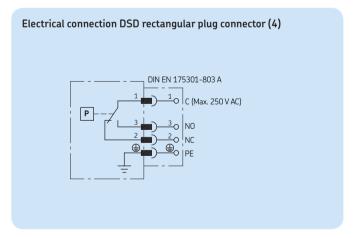
















CAD models for the products shown in this brochure can be downloaded at: **skf-lubrication.partcommunity.com**

Important information on product usage

SKF and Lincoln lubrication systems or their components are not approved for use with gases, liquefied gases, pressurized gases in solution and fluids with a vapor pressure exceeding normal atmospheric pressure (1 013 mbar) by more than 0,5 bar at their maximum permissible temperature.

Further brochures:

1-0103-EN Fittings and Accessories 1-1730-EN Electrical Plug-In Connections

1-9201-EN Transport of Lubricants in Centralized Lubrication Systems

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